

# The Synthesis of four Morphologies of TiO<sub>2</sub> through Temperature Control and Their Electrochemical Performance

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TiO<sub>2</sub> nanoparticles (NP), multi-walled TiO<sub>2</sub> nanotubes, double-walled TiO<sub>2</sub> nanotubes (DWNT) and TiO<sub>2</sub> nanorods (NR) are prepared through hydrothermal method and followed calcination. The as prepared four samples were used as anode materials of Li-ion batteries. The electrochemical performance was carried out by galvanostatic method. It is found that DWNT presents the highest discharge and charge capacity and good rate capability; NP shows a relative high discharge and charge capacity but bad rate capability and NR shows the lowest discharge and charge capacity, but a good rate capability. The best electrochemical performance of DWNT can be attributed to its unique two curled layers and resulting obvious pseudocapacitive storage feature.

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**Keywords:** lithium-ion batteries, TiO<sub>2</sub>-B, nanoparticles, double-walled nanotubes, multi-walled nanotubes, nanorods

## 1. INTRODUCTION

Due to its superior energy density, high rate capability and flexibility, lithium-ion batteries have been considered as the most promising power source in portable electronic devices [1-4]. However, there are still safety concerns with the graphite which is widely used as anodes in the commercial lithium-ion batteries. Many safety alternatives are prepared to replace graphite, such as TiO<sub>2</sub>, SnO<sub>2</sub>, NiO and etc. Titanium dioxide (TiO<sub>2</sub>) due to its cost-effectiveness, nontoxicity, and obviously enhanced safety has showed tremendous potential [5-10]. Among all the polymorphs, TiO<sub>2</sub>-B is the most attractive because of its unique three-dimensional crystal structure to offer more open voids and parallel channels, making it an excellent host material for Li-intercalation. Moreover, TiO<sub>2</sub>-

B shows faster charge/discharge rates, higher charge capacity, and superior cyclability without significant distortion of the structure [11-13].

Besides polymorphs, other factors such as sizes, morphologies, crystallinity and et. al, also present significant effect on the electrode performance. For example, Zero-dimensional TiO<sub>2</sub> nanoparticles (NPs) can enable fast reaction kinetics of Li-ion storage because of the high specific surface area and abundant grain boundaries, while one-dimensional (1D) nanostructures show better electrochemical performance than NPs due to their specific geometric characteristics. So further research work to prepare different nanomaterials and to find out the electrochemical reaction mechanisms is necessary.

In this work, four morphologies of TiO<sub>2</sub>-B nanomaterials (TiO<sub>2</sub> nanoparticles, multi-walled TiO<sub>2</sub> nanotubes, double-walled TiO<sub>2</sub> nanotubes, TiO<sub>2</sub> nanorods) are prepared by a facile hydrothermal method by changing reaction temperatures. Electrochemical properties of the four nanomaterials were investigated, and the different electrochemical features were also illustrated by the Cyclic voltammetry. Among the four samples, double-walled TiO<sub>2</sub> nanotube exhibit significantly enhanced electrode performance, including charge capacity, rate capability, and cyclability.

## 2. EXPERIMENTS

### 2.1. Synthesis of four morphologies of TiO<sub>2</sub> nanomaterials

TiO<sub>2</sub>-B nanoparticles (NPs): NaOH (16 g) was dissolved in 40 ml of distilled water and then anatase TiO<sub>2</sub> powder (3 g) was added. The mixture was sonicated for 30 min, and then transferred to an airtight reactor and kept in an oven at 100 °C for 48 h. After cooling down to room temperature, the sample was treated with 0.1 M HCl for 24 h, and washed with distilled water several times. Then the product was kept in an oven at 60 °C for 48h, finally the product was transferred into tube furnace and heated at 300 °C for 2 h in Ar atmosphere.

Multi-walled TiO<sub>2</sub>-B nanotubes, double-walled TiO<sub>2</sub>-B nanotubes and TiO<sub>2</sub>-B nanorods were synthesized the same as TiO<sub>2</sub>-B nanoparticles, by adjusting the temperature to 130 °C, 150 °C and 180°C, respectively.

### 2.2. Structural analysis

The products were characterized by X-ray diffraction (XRD) (Rigaku D/max-2500 diffractometer) and transmission electron microscopy (TEM) (a FEI Tecnai 20 instrument).

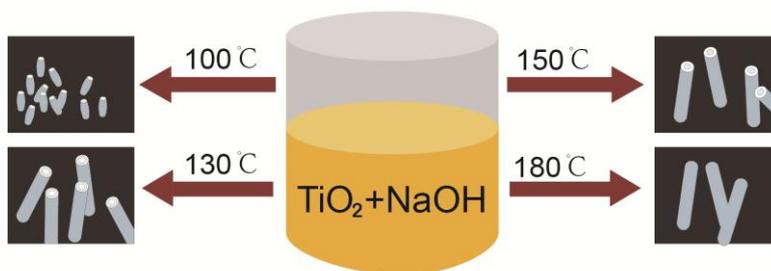
### 2.3. Preparation of the electrodes

A mixture of 75 wt % of the active material, 18 wt % of acetylene black and 7 wt % of poly(tetrafluoroethylene, PTFE) were mixed to form a slurry and then pressed in to pellets. 1 M LiPF<sub>6</sub> dissolved in a volume ratio 1:1:1 mixture of ethylene carbonate (EC), ethyl methyl carbonate (EMC),

and dimethyl carbonate (DMC) was used as the electrolyte. The galvanostatic charge-discharge performance at different current densities was measured on a LAND-CT2001A instrument in the voltage range from 1.0 to 3.0 V. The cyclic voltammetry (CV) tests were employed on CHI600E electrochemical workstation.

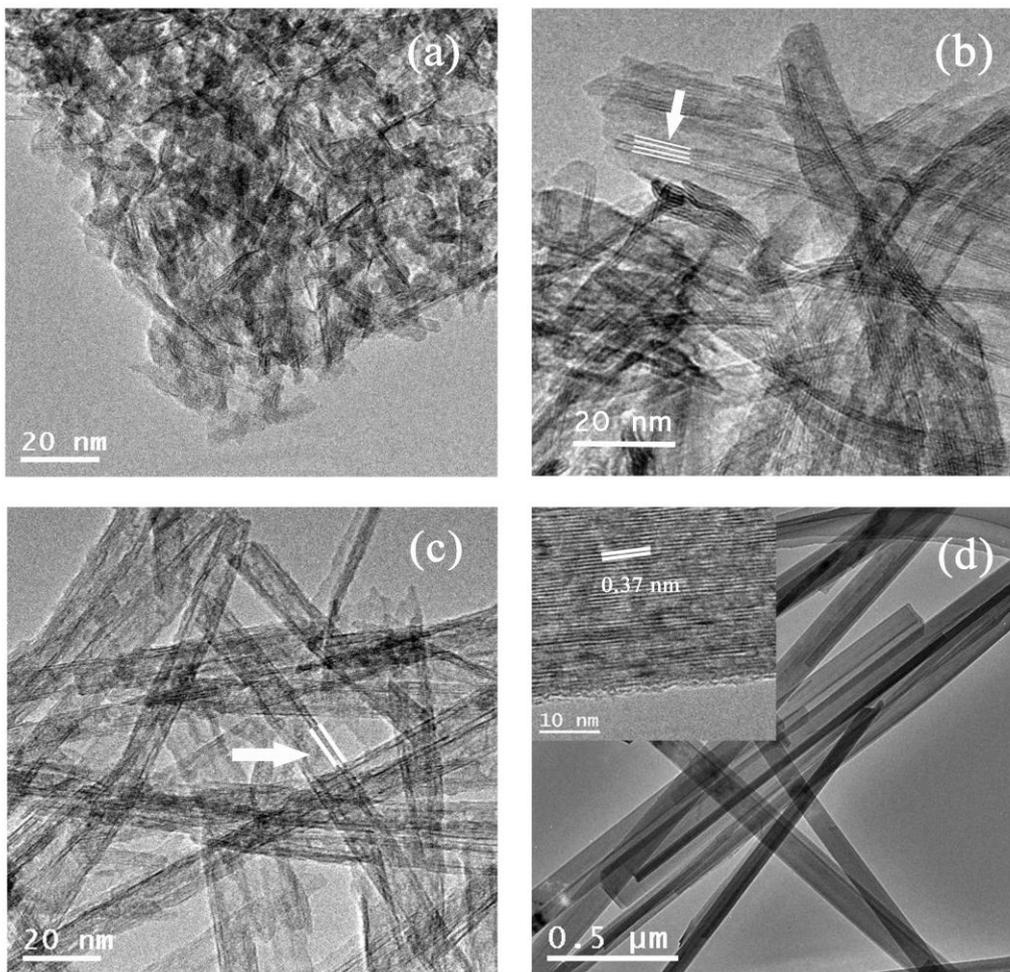
### 3. RESULTS AND DISCUSSION

Fig. 1 shows the synthesis route of the four samples. Through hydrothermal method, using the same original materials, changing the reaction temperature to 100°C, 130°C, 150°C and 180°C, after annealing at 300°C for 2 h under argon, TiO<sub>2</sub>-B nanoparticles, multi-walled TiO<sub>2</sub>-B nanotubes, double-walled TiO<sub>2</sub>-B nanotubes, TiO<sub>2</sub>-B nanorods are prepared.

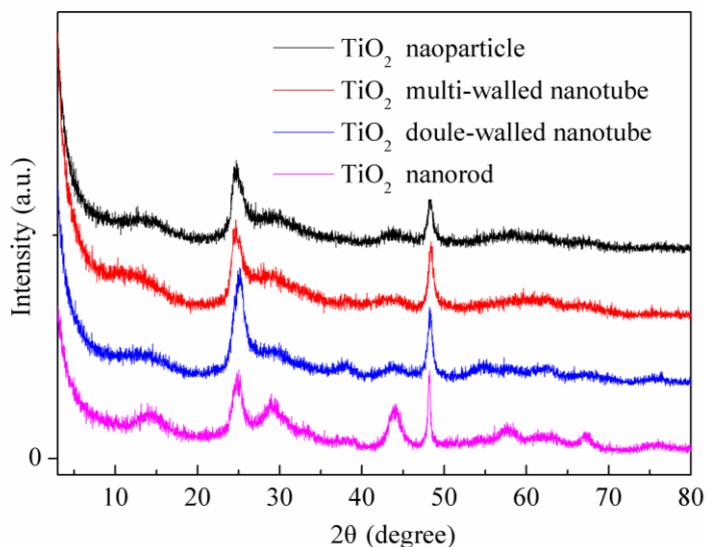


**Figure 1.** Schematic illustration of the synthesis route to four morphologies of TiO<sub>2</sub> nanomaterials.

As shown in Fig 2a, TiO<sub>2</sub> nanoparticles (NP) prepared at 100 °C are observed with a size of about 20 nm which are conglomerated into a group. When the reaction temperature rising to 130 °C TiO<sub>2</sub> nanotube morphology is observed. The length is about several hundred nanometers, the outer diameter is about 8-17 nm, while the inner diameter is about 7-10 nm. Such nanotubes are typically several layers (MWNT). TiO<sub>2</sub> nanotubes with two curled layers (DWNT) are occurred when hydrothermal temperature changing to 150 °C with outer diameters of about 8-10 nm and inner diameters of about 5 nm. It should also be mentioned that the interlayer spacing for double-walled TiO<sub>2</sub>-B nanotubes is a little larger than for multilayer TiO<sub>2</sub> nanotubes. Such unique structure of the as-prepared sample contributes to its excellent rate performance as demonstrated below. Solid TiO<sub>2</sub> nanorods (NR) are got when hydrothermal temperature changing to 180 °C. The length is about several micrometers, while the diameter is about 150 nm. From the image insert in Fig. 2d, the interference fringe spacing of the nanorods can be detected which is about 0.37 nm. This result is in consistent with the (101) plane of TiO<sub>2</sub>-B which further confirms the formation of the TiO<sub>2</sub>-B.



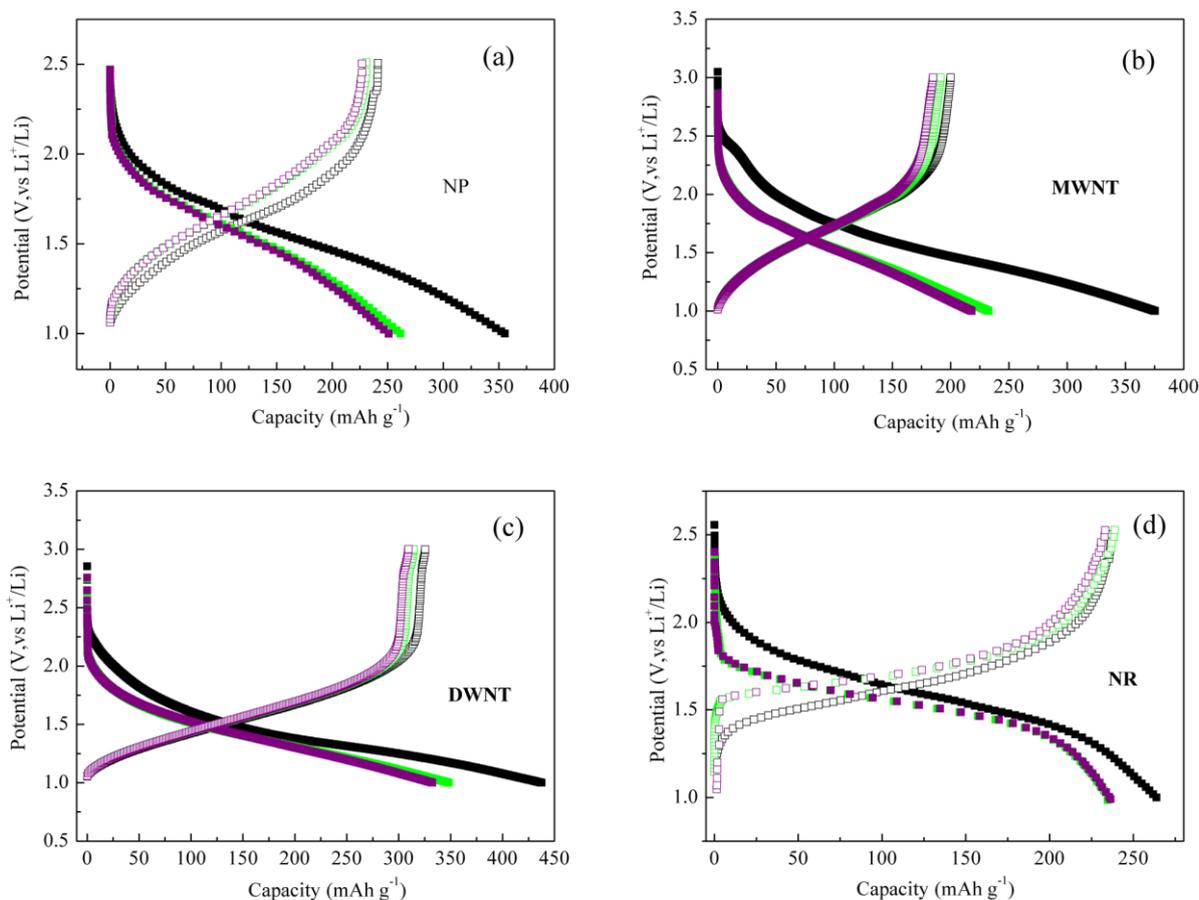
**Figure 2.** TEM images of four morphologies of TiO<sub>2</sub>-B based materials, for which during the hydrothermal process the experimental conditions are 100 °C (a), 130 °C (b), 150 °C (c) and 180 °C (d).



**Figure 3.** XRD data of four morphologies of TiO<sub>2</sub>-B based materials.

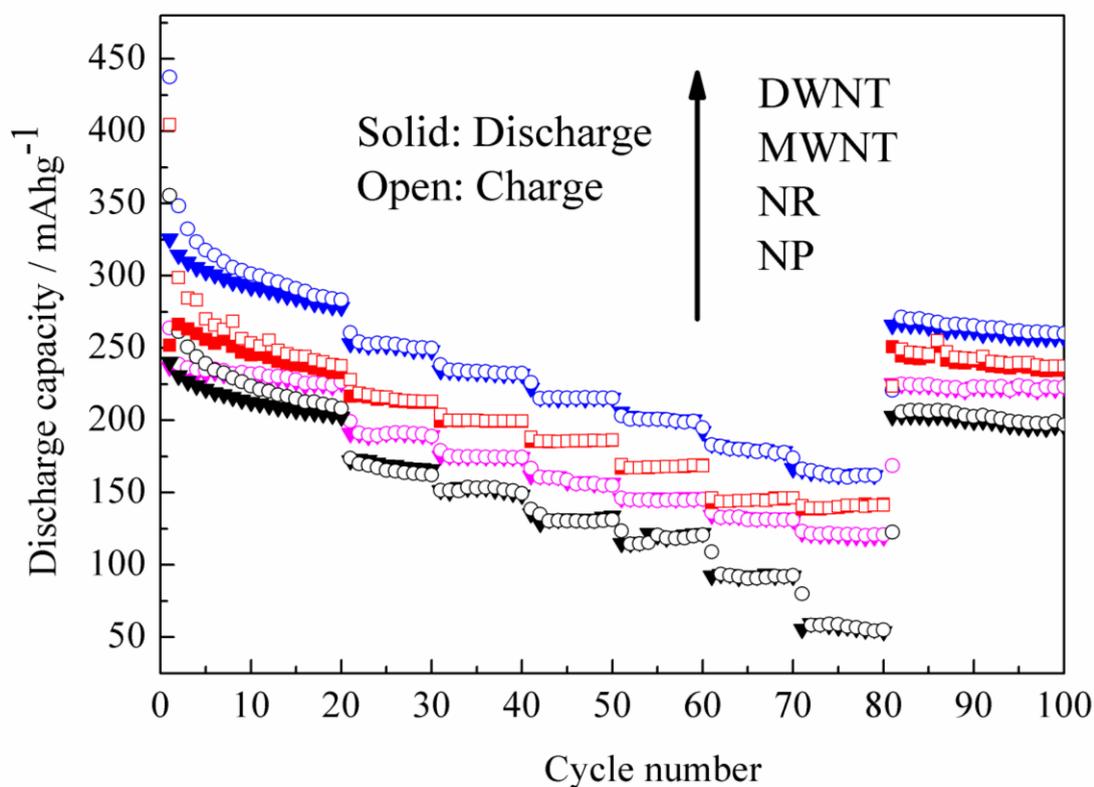
XRD tests were employed to reveal the composition and structure of the four samples. Two

obvious diffraction peaks at about 25 and 48° are detected corresponding to (110) and (020) of TiO<sub>2</sub>-B. But for NR, two additional peaks which appeared at 29 and 44 ° are observed, which are also indexed as TiO<sub>2</sub>-B. The peaks here of all samples are broadened which are typical features of nanomaterials. From the above results, it can be concluded that all the samples here are TiO<sub>2</sub>-B phase [14-17].



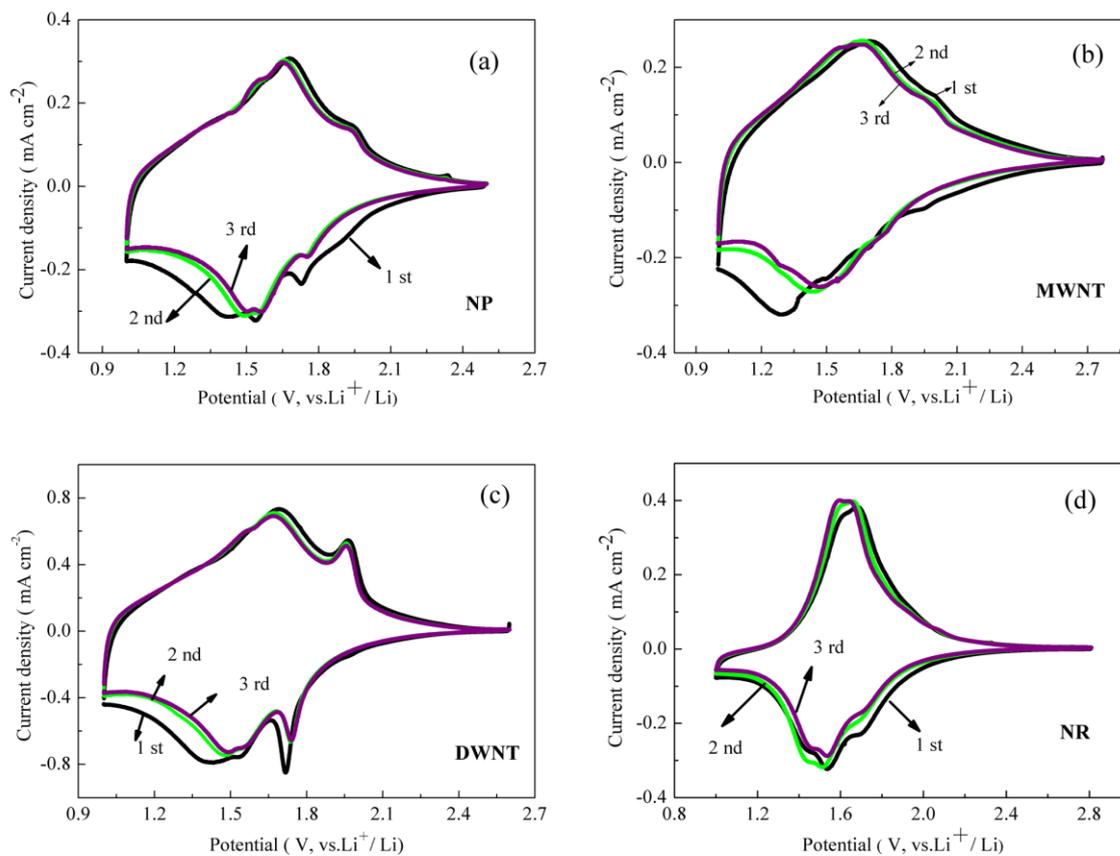
**Figure 4.** The potential-capacity plots for both discharge and charge processes during the first three cycles for four TiO<sub>2</sub>-B electrodes.

Fig 4 shows the potential-capacity curves of the first three discharge-charge processes at the current density of 50 mA g<sup>-1</sup>. Among the four samples, DWNT shows the highest first discharge and charge capacity, which is 437.5 and 325.5 mAh g<sup>-1</sup>. While NR shows the lowest first discharge and charge capacity, which is 263.8 and 236.9 mAh g<sup>-1</sup>. The irreversible capacity in the first cycle is 115.2 mAh g<sup>-1</sup> for NP, 26.9 mAh g<sup>-1</sup> for NR, 112.7 mAh g<sup>-1</sup> for MWNT and 112 mAh g<sup>-1</sup> for DWNT. NP, MWNT and DWNT show a relative large irreversible capacity in the first cycle caused by reactions between the surface of the samples and the electrolyte, which is a common phenomenon for nanostructured electrodes [18-21]. However for NR, the irreversible capacity is much lower than for other three samples.



**Figure 5.** Cycle performance of four morphologies of  $\text{TiO}_2\text{-B}$  electrodes at various charge/discharge rates of  $50 \text{ mAg}^{-1}$  for the first 20 cycles, then at  $250 \text{ mAg}^{-1}$ ,  $500 \text{ mAg}^{-1}$ ,  $750 \text{ mAg}^{-1}$ ,  $1000 \text{ mAg}^{-1}$ ,  $1500 \text{ mAg}^{-1}$ ,  $2000 \text{ mAg}^{-1}$  for 10 cycles each, and finally at  $50 \text{ mAg}^{-1}$  for 20 cycles

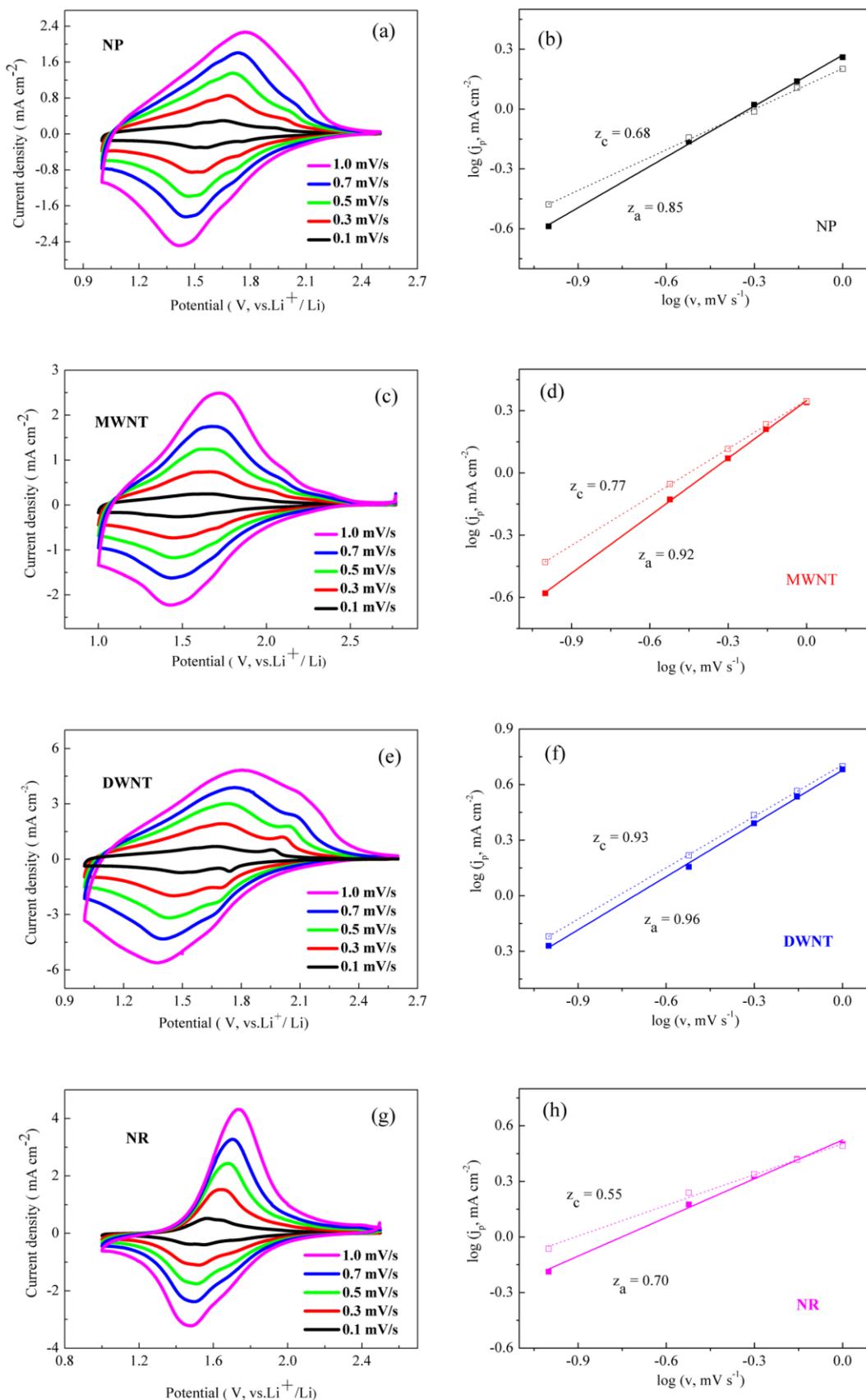
To test the cyclability and rate capability of the samples cycling test beyond various current rate are carried out in Fig 5. The capacities of the four materials decrease with increasing current densities. And after the first 20 cycles, the capacity degradation is less than 0.1% after each cycle. At the rate of  $2000 \text{ mAg}^{-1}$ , the capacity of DWNT can still keep at  $163 \text{ mAhg}^{-1}$ . After changing the rate back to  $50 \text{ mAg}^{-1}$ , the capacity is almost fully recovered to  $261 \text{ mAhg}^{-1}$ . However, for NP at the rate of  $2000 \text{ mAg}^{-1}$ , the capacity is only about  $59 \text{ mAhg}^{-1}$  much lower than other three sample ( $121 \text{ mAhg}^{-1}$  for NR and  $160 \text{ mAhg}^{-1}$  for MWNT), but it can also fully recover to  $202 \text{ mAhg}^{-1}$  after changing to the rate of  $50 \text{ mAg}^{-1}$  ( $221 \text{ mAhg}^{-1}$  for NR and  $241 \text{ mAhg}^{-1}$  for MWNT). Of the four samples, DWNT owns the highest discharge and charge capacity and good rate capability, while NP shows a relative high discharge and charge capacity but bad rate capability. Such excellent rate capability can attribute to the unique two curled layers of as-prepared  $\text{TiO}_2\text{-B}$  nanotubes. A double-walled structure with a larger spacing can facilitate the fast transport of lithium ions throughout the entire material, and further shorten the transport distance of electrons and ions, thus leading to a better electrochemical performance [10]. Eventhough NR shows the lowest discharge and charge capacity, it presents a good rate capability which due to its solid structure.



**Figure 6.** CV curves of the four  $\text{TiO}_2\text{-B}$  materials (scan rate of  $0.1 \text{ mVs}^{-1}$ ).

Initial CV tests of the four samples at a slow scan rate of  $0.1 \text{ mVs}^{-1}$  are presented in Fig 6. All samples display a pair of redox peaks, at  $1.54 \text{ V}/[1.51, 1.68] \text{ V}$  for NP,  $1.28 \text{ V}/[1.60, 1.68] \text{ V}$  for MWNT,  $1.41 \text{ V}/[1.55, 1.69] \text{ V}$  for DWNT, and  $1.54 \text{ V}/[1.6, 1.68] \text{ V}$  for NR, corresponding to the lithium-ion intercalation/deintercalation in  $\text{TiO}_2\text{-B}$ . For all samples the anodic peak consists of two shoulder peaks, which also reported in previous papers and ascribed to the Li extraction processes associated with different sites [22-23]. Another pair of small peaks at  $1.73/1.95 \text{ V}$  for NP,  $1.71/1.97 \text{ V}$  for MWNT and  $1.72/1.96 \text{ V}$  for DWNT is assigned to the impurity of anatase  $\text{TiO}_2$  [22, 24]. There is a significant current-intensity loss between the first and the second cycle for NP, MWNT and DWNT and fairly small current-intensity loss for NR; in addition, almost no loss is detected in the second and third cycle. This result is consistent with the capacity data in Fig 5.

Furthermore, the CVs at different scan rates are given to reveal the reason of such difference in electrochemical performance in Fig 7. All four samples show slight peak potential shifts, indicating no serious electrode polarization or phase transition.



**Figure 7.** Cyclic voltammograms of four TiO<sub>2</sub>-B materials at five different scan rates and the plots of  $\log(j_p, \text{mA cm}^{-2}) \sim \log(v, \text{mV s}^{-1})$  based on the cyclic voltammograms.

The nature of anodic and cathodic currents can be characterized by investigating the peak current ( $j_p$ ) with the scan rate ( $v$ ) according to equation 1 [25]:

$$j_p \propto v^z \quad (1)$$

When the  $z$  value is ca. 0.5, it indicates the dominant process is a  $\text{Li}^+$  insertion process; while a value between 0.8-1 implies a surface-controlled current [25].  $z_a$  value for the anodic peak is about 0.96 for DWNT, 0.92 for MWNT, 0.85 for NP and 0.70 for NR. For DWNT and MWNT,  $z_a$  value is almost close to 1, indicating a predominant pseudo-capacitive process[26-27]. And the  $z_c$  value is about 0.93 for DWNT, 0.77 for MWNT, 0.68 for NP and 0.55 for NR. For DWNT, the value is also close to 1, implying the fast Li ion transport even during the lithiation process, which due to its unique two curled layers offering a larger spacing. And in contrast, the value of NR is almost close to 0.5, which means the lithiation process is mainly governed by the reaction on the surface. While the other two materials show  $z_c$  values around 0.7, which indicates that diffusion in the bulk and the reaction on the surface together govern the process [25].

#### 4. CONCLUSIONS

In conclusion, four different morphologies of  $\text{TiO}_2$  nanomaterials (NP, MWNT, DWNT and NR) are prepared through hydrothermal method by changing reaction temperatures. DWNT presents the highest discharge and charge capacity and good rate capability. While NP shows a relative high discharge and charge capacity but bad rate capability. And NR shows the lowest discharge and charge capacity, but a good rate capability. For DWNT such excellent rate capability can be attributed to the unique two curled layers which offer a larger spacing facilitating the fast transport of lithium ions and further shortening the transport distance of electrons and ions. For NR the good rate capability due to its solid structure. Further investigations indicate a nature of the pseudocapacitive current and a fast Li ion transport during the lithiation/delithiation process for DWNT.

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